



June 05

**Diamond Blade Sharpener D 1000
for Master 188**

GB

Operating instruction for the sharpening of machine blades

1. Clean the blade.
2. Open the stop plate completely.
3. Apply the sharpening device to the base of the machine and press it against the stop plate.
4. Move the carriage together with the sharpening device against the blade until the blade is lying in the sharpening device.
5. Start the machine.
6. Move the carriage with the sharpening device on it softly against the blade.
7. Remove the edge on the right side of the blade by using the back of the sharpener while the blade is running.
8. In the second process you have to use the 2 stage / honing. Press the small black plastic arm with the small diamond plate softly against the blade.
9. Start the machine
10. The honing process will take place.
11. Please repeat the grinding and the take-off operation slowly a couple of times until the blade is able to cut paper sheets.